



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

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D119-756-111
Job Sheet 188664



Part No: D119-756-111

Job Qty: 2 pcs

Part Name: AW119 Basket Fixed Provisions - DART Crosstube Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/14/19

Job Tracking No:

Due Date: 1/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 15-*07-14 JLM VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs		1/25/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		

					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
120	QC 4	2 pcs	1/25/19	0.00 0.00	QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	DAS 69 9-89
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	DAS 21 9-89
125	DC - 1 - B4B	2 pcs	1/25/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	DAS 69 9-89
130	Packaging 3-1 - Stock - B4B	2 pcs	1/25/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
140	QC 21 - FG	2 pcs	1/25/19	0.00 0.00	QC 21 - FG - 21	DAS 21 9-89

Part Op 120 - (QC4- 100% Inspect kits for completeness)

Descriptions: 125 - Photocopy bluefile & type labels per PPP D119-756-111 CHG001

130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D119-756-111 Location :

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5142148x2 5115056x2
AN4-22A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5097470
D2732-032	Rubber Cushion - 3.2"	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	5141599.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		FAULT CATEGORY Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			
Other/Details:					

D5283-041	Basket Clamp Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit
D5283-043	Basket Clamp Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit
D5283-11	Basket Clamp	2 pcs (1 ea)	110-Packaging 1 - Pick Kit
D5283-7	Basket Clamp	2 pcs (1 ea)	110-Packaging 1 - Pick Kit
D5287-1	Clevis	4 Ea (2 ea)	110-Packaging 1 - Pick Kit
MS21042L4	Nut	8 Ea (4 ea)	110-Packaging 1 - Pick Kit
NAS1149D0463J	Washer	28 Ea (14 ea)	110-Packaging 1 - Pick Kit

5110284
 5109628
 5116146
 5116111
 5146045
 5132396
 5130345

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-16A	4	331	0
	AN4-22A	4	138	0
	D2732-032	8	59	0
	D5283-041	2	11	0
	D5283-043	2	13	0
	D5283-11	2	43	0
	D5283-7	2	38	0
	D5287-1	4	0	0
	MS21042L4	8	1,978	0
	NAS1149D0463J	28	2,925	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

6.0 PARTS LIST:

QTY -111	PART NUMBER	DESCRIPTION
X	D119-756-111	CLAMP KIT
4	D2732-032	RUBBER CUSHION
1	D5283-7	CLAMP
1	D5283-11	CLAMP
1	D5283-041	CLAMP ASSY
1	D5283-043	CLAMP ASSY
2	D5287-1	CLEVIS
2	AN4-16A	BOLT
2	AN4-22A	BOLT
14	NAS1149D0463J	WASHER
4	MS21042L4	NUT

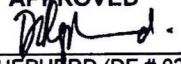
QTY- 011	PART NUMBER	DESCRIPTION
X	DSI 9729-011	CLEVIS KIT
2	D5287-1	CLEVIS

REFERENCE ONLY

REFERENCE ONLY

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 15.07.02
CERT. NO.: SH06-39
ISSUE NO.: 2

DESIGN
DRAWN
CHECKED
MFG. APPR.
APPROVED
DE APPR.
DATE 15.07.02

DB
DB
N/A
WM


DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.
DSI 9729

REV. A

SHEET 4 OF 4

TITLE COMPATIBILITY WITH
DART CROSSTUBES

SCALE
NTS

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